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| Issued by          | NMi Certin B.V.   |
| In accordance with | <ul style="list-style-type: none"><li>– WELMEC 8.8, 2017: "General and Administrative Aspects of the Voluntary System of Modular Evaluation of Measuring instruments under the MID".</li><li>– OIML R117-1, 2007: "Dynamic measuring systems for liquids other than water";</li><li>– WELMEC 7.2, issue 4: "Software Guide.</li></ul>   |
| Producer           | Anderson Instrument Company Inc.<br>156 Auriesville Road<br>Fultonville, NY 12072<br>United State of America  |
| Part               | <p>A <b>measuring device</b> (electromagnetic measuring device), intended to be used as a part of a measuring instrument.</p> <p>Brand : Anderson-Negele</p> <p>Designation : IZM-xxxxx<sup>a</sup> or IZMSA-y/y/yyyy<sup>b</sup></p> <p>Accuracy class : 0,5</p> <p>Destined for the measurement of : Liquid food and chemical products with a minimum conductivity of 5 <math>\mu</math>S/cm</p> <p>Further properties and test results are described in the annexes:</p> <ul style="list-style-type: none"><li>– Description TC7520 revision 9;</li><li>– Documentation folder TC7520-7.</li></ul> |
| Initially issued   | 16 March 2009   |
| Remark             | <ul style="list-style-type: none"><li>– This revision replaces the previous revisions.</li><li>– The documentation folder replaces the previous documentation folder.</li></ul>   |

- a** See paragraph 1.2.1.3 for more information on xxxxx.
- b** See paragraph 1.2.1.4 for more information on y/y/yyyy.

Issuing Authority

**NMi Certin B.V., Notified Body number 0122**  
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Certification Board

**NMi Certin B.V.**  
Thijssseweg 11  
2629 JA Delft  
The Netherlands  
T +31 88 636 2332  
[certin@nmi.nl](mailto:certin@nmi.nl)  
[www.nmi.nl](http://www.nmi.nl)

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## 1 General information on the measuring device

Properties of this measuring device, whether mentioned or not, shall not conflict with the Legislation.

This Evaluation Certificate is the positive result of the applied voluntary, modular approach, for a component of a measuring instrument, as described in WELMEC 8.8, 2017.

The complete measuring instrument must be covered by relevant metrological certification that is valid in the country where the instrument is put into use.

The measuring device is produced in the following locations:

- Negele Messtechnik GmbH Raiffeisenweg 7, 87743 Egg an der Guenz, Germany
- VENTURE MEASUREMENT 150 Venture Blvd. Spartanburg, SC 29306, United State of America.

### 1.1 Essential parts

| Description   | Documentation number                        | Remarks                                    |
|---|---|--|
| Measurement sensor/transmitter                        | 7520/4-01; 7520/4-02; 7520/4-16; 7520/6-01  | See paragraph 1.2.1.1 for more information |
| Calculator / Converter / Electronic processing device | 7520/4-07 – 7520/4-11; 7520/4-15; 7520/4-17 | See paragraph 1.2.1.2 for more information |

### 1.2 Essential characteristics

#### 1.2.1 Construction

##### 1.2.1.1 Measurement sensor/transmitter

The IZM-G1 and IZM G2 sensors have a rectangular housing, the IZMAG and IZMAG<sup>2</sup> sensors have a round housing. The inner tube is covered with an isolating lining. On the outside of the metering body, two coils are fitted. Two stainless electrodes are fitted, protruding through the lining being in contact with the liquid.

If the sensor is constructed as a separate part, it can be individually calibrated. The calibration data will be memorized in a so-called "MEMbox module" (which must be transferred to a converter before switching on the converter).

There are four versions of the measurement sensor:

- IZM-G1 with PTFE lining;
- IZM-G2 with FEP lining;
- IZMAG<sup>2</sup> with PFA moulded lining;
- IZMAG with PFA moulded lining.

##### 1.2.1.2 Calculator / Converter / Electronic processing device

The Calculator / Converter / Electronic processing device has four versions:

- IZM-SE: Standard version, with optional display and keyboard  
 In case the display is not present; the measuring device is connected to the Zevodat Flash calculating / indicating device of Evaluation Certificate TC7521. Service terminal ST1 must be used for service applications. See page 2 of documentation number 7520/4-01 for an example of the service terminal.
- IZM-TE: Temperature version with mandatory display and keyboard, with optional long-term storage. As IZM-SE but can measure the product temperature via a connected PT100 sensor (4-wire connection).

- IZM-ZDC1: Database version with mandatory display and keyboard  
 As IZM-SE but with storage of the measurement data (memory device)
- IZM-MEV: Mengen/Vorwahl version with mandatory display and keyboard  
 As IZM-SE but with the possibility of volume pre-set.

### 1.2.1.3 Measurement device before 27 January 2023

The exact type of the measurement device is given in the following table:

| Sensor             | Calculator | Measuring device  |                       |
|--------------------|------------|---|-----------------------|
|                    |            | Separate  | Compact               |
| IZM-G1             | IZM-SE     | IZMSA-SE + IZM-G1<br>IZM-SEV + IZM-G1                         | IZM-SEG1              |
| IZM-G2             |            | IZMSA-SE + IZM-G2<br>IZM-SEV + IZM-G2                         | IZM-SEG2              |
| IZMAG <sup>2</sup> |            | IZMSA-SA + IZMAG <sup>2</sup><br>IZM-SEV + IZMAG <sup>2</sup> | IZM-SEAG <sup>2</sup> |
| IZMAG              |            | IZMSA-SE + IZMAG<br>IZM-SEV + IZMAG                           | IZM-SEAG              |
| IZM-G1             | IZM-TE     | IZMSA-TE + IZM-G1<br>IZM-TEV + IZM-G1                         | IZM-TEG1              |
| IZM-G2             |            | IZMSA-TE + IZM-G2<br>IZM-TEV + IZM-G2                         | IZM-TEG2              |
| IZMAG <sup>2</sup> |            | IZMSA-TE + IZMAG <sup>2</sup><br>IZM-TEV + IZMAG <sup>2</sup> | IZM-TEAG <sup>2</sup> |
| IZMAG              |            | IZMSA-TE + IZMAG<br>IZM-TEV + IZMAG                           | IZM-TEAG              |
| IZM-G1             | IZM-ZDC1   | IZM-ZDC1 + IZM-G1   | -                     |
| IZM-G2             |            | IZM-ZDC1 + IZM-G2   | -                     |
| IZMAG <sup>2</sup> |            | IZM-ZDC1 + IZMAG <sup>2</sup>                                 | -                     |
| IZMAG              |            | IZM-ZDC1 + IZMAG  | -                     |
| IZM-G1             | IZM-MEV    | IZM-MEV + IZM-G1  | -                     |
| IZM-G2             |            | IZM-MEV + IZM-G2  | -                     |
| IZMAG <sup>2</sup> |            | IZM-MEV + IZMAG <sup>2</sup>                                  | -                     |
| IZMAG              |            | IZM-MEV + IZMAG   | -                     |

Compact: the converter is mounted on top of the sensor

Separate: the converter is placed separate from the sensor and connected via cable

### 1.2.1.4 Measurement device from 27 January 2023 onwards

The exact type of the measurement device is given in the following table:

| Sensor | Calculator | Measuring device                      |                                    |
|--------|------------|---------------------------------------|------------------------------------|
|        |            | Separate                              | Compact                            |
| IZMAG  | IZM-SE     | IZMSA-R/<br>*/ FTyyy/ */ */ DC/ So/ E | IZMSA-C/<br>FTyyy/ */ */ DC/ So/ E |
|        |            | IZMSA-R/<br>*/ FTyyy/ */ */ DC/ TV/ E | IZMSA-C/<br>FTyyy/ */ */ DC/ TV/ E |
| IZMAG  | IZM-TE     | IZMSA-R/<br>*/ FTyyy/ */ */ DC/ T0/ E | IZMSA-C/<br>FTyyy/ */ */ DC/ To/ E |
| IZMAG  | IZM-MEV    | IZMSA-R/<br>*/ FTyyy/ */ */ DC/ SV/ E | IZMSA-C/<br>FTyyy/ */ */ DC/ SV/ E |

\* Denotes a non-metrological relevant part of the model type  
 yyy denotes the meter size, see 1.2.2 for the approved sizes

Compact: the converter is mounted on top of the sensor

Separate: the converter is placed separate from the sensor and connected via cable

### 1.2.2 Flow characteristics

| Meter size [mm] | Minimum flow rate [L/min] | Maximum flow rate [L/min] | Minimum measured quantity [L] | Maximum pressure [bar] |
|-----------------|---------------------------|---------------------------|-------------------------------|------------------------|
| 25              | 10                        | 200                       | 10                            | 16                     |
| 32              | 15                        | 400                       |                               |                        |
| 40              | 20                        | 500                       | 20                            |                        |
| 50              | 20                        | 750                       |                               |                        |
| 65              | 40                        | 2000                      | 100                           |                        |
| 80              | 60                        | 3000                      | 200                           |                        |
| 100             | 90                        | 4500                      | 500                           |                        |
| 125             | 150                       | 7500                      | 1000                          | 10                     |

Note:

The minimum and maximum flow rate can be freely chosen within the values mentioned in the table above, under the condition that the ratio  $Q_{max}:Q_{min}$  is at least 10:1.

### 1.2.3 Temperature range liquid

- -10 °C / +50 °C

### 1.2.4 Temperature range ambient

- -25 °C / +55 °C

### 1.2.5 Environment classes:

- M3 / E3 for the 24 V DC version;

- M3 / E2 for the AC version.

- 1.2.6 Measuring principle  
 The coils generate a magnetic field. If a conductive liquid is flowing through the measurement sensor, a voltage is induced which is measured via the electrodes. The voltage is proportional to the flow rate.
- 1.2.7 Outputs  
 - Pulse output, 2 or 3 channels.
- 1.2.8 Software specification (refer to WELMEC 7.2)
- Software type P;
  - Risk Class C;
  - Extensions L (Long-term storage, applicable to IZM-ZDC1 and IZM-TE only) and I-5 apply, while extension T, S and D are not applicable.

| Converter           | EPRSUM Checksum         | Remarks |
|---------------------|-------------------------|---------|
| IZM-SE <sup>b</sup> | 201402; 328241; 167634  | -       |
| IZM-TE              | 151690; 167634; 1574963 | -       |
| IZM-ZDC1            | 124675; 265146;         | -       |
| IZM-MEV             | 145974; 162308          | -       |

The checksum is part of the information that is displayed with "MENU 06". All other information contained in this menu is not metrological relevant.

### 1.3 Essential shapes

#### 1.3.1 Inscriptions

On the measuring device, clearly visible, at least the following is inscribed:

- The Evaluation Certificate number "TC7520";
- Name and/or trademark of the producer;
- Type designation;
- Serial number and year of manufacture;

See documentation number 7520/6-01 and 7520/9-01 for an example of the inscriptions.

This measuring device was previously placed on the market by manufacturer "GEA Diessel GmbH".

### 1.4 Conditional parts

#### 1.4.1 Power supply:

- 115 VAC @ 60 Hz or 230 VAC @ 50 Hz;  
 Voltage tolerance -15% +10%
- 24 V DC ( $\pm 20\%$ );
- Power consumption 30 VA.

#### 1.4.2 In- and outlet parts

- The meter inlet is a straight pipe of:
  - 10D for the IZM-G1 sensor and IZMAG sensor;
  - 2D for the IZM-G2 and IZMAG<sup>2</sup> sensor.
- The meter outlet is a straight pipe of:
  - 5D for the IZM-G1 sensor and IZMAG sensor;
  - 0D for the IZM-G2 and IZMAG<sup>2</sup> sensor.

- 1.4.3 Connection cable between sensor and converter  
The cable must fulfil the requirements as described in point 4.4 of documentation number 7520/4-14. The maximum length of the cable is 100 m.

## 1.5 Conditional characteristics

### 1.5.1 Programming

On the main board of the converter, the calibration switch is placed in the MEAS position to prevent changing of the metrological relevant parameters. It is not possible to change the position of the calibration switch without breaking a seal. See documentation numbers 7520/4-03, 7520/4-04 or 7520/4-05 for details on the calibration switch.

### 1.5.2 Parameter settings

| Menu                       | Description                          | Parameter        | Mandatory setting       | Remarks   |
|----------------------------|--------------------------------------|------------------|-------------------------|---|
| 02 Device Parameters       | diameter                             | DN               | Diameter of the sensor  | Stored in the MEMbox                            |
|                            | Quantity unit                        | unit             | Litre or m <sup>3</sup> | See remark 2)                                   |
|                            | Flow suppression                     | LFS              |                         | See remark 3)                                   |
|                            | Pulse outputs                        | output mode      | 2, 6; 7                 |   |
|                            | Flow damping                         | average          |                         | See remark 1)                                   |
|                            | Empty pipe detection                 | pipe detection   | pipe detect             | See remark 4)                                   |
|                            | Counting mode                        | Standby mode     | 1                       | Always counting                                 |
|                            | Sealing-mode                         | parameter mode   | 1 or 2                  | -   |
| 03 Input/output parameters | Maximum flow rate                    | Qmax             | Correct value           | See remark 5)                                   |
|                            | Pulse output 1                       | pv1              |                         | Max. Freq. shall not be exceeded.               |
|                            | Pulse output 2                       | Pv2              |                         |   |
| 04 Display Parameters      | Number of decimals in volume display | V Format frac    |                         | Insignificant scale intervals shall be avoided. |
|                            |                                      | V2 format frac   |                         |   |
|                            | Control Indicating Device            | display mode     | 0; 1                    | See remark 6)                                   |
|                            | Printer config.                      | printer mode     | Correct setting         | Default = 0 (= no printer)                      |
|                            | Long term memory                     | Long Term Memory | 0; 1                    | Default = 0 (= no LTM active)                   |

|                                     |  |                   |   |   |
|-------------------------------------|--|-------------------|---|---|
| 05<br>Calibration<br>Parameters     | Calibration date<br>measuring part           | Span              | Determined<br>by the<br>producer                                | Stored in the<br>MEMbox   |
|                                     |  | Offset            |   |   |
|                                     | Calibration factor                           | m spe             | Will be<br>determined<br>during the<br>verification             | -   |
|                                     | Correction factor<br>positive flow           | p spe             |   |   |
|                                     | Correction factor<br>negative flow           | n spe             |   |   |
|                                     | Correction factor<br>for the minimum<br>flow | b spe             |   |   |
|                                     | Correction factor<br>Quantity unit           | m dim             |   | Parameter is locked<br>by setting parameter<br>unit in menu 02. |
|                                     | Minimum<br>measured quantity                 | V min             | Correct<br>value  | Depends on the size<br>of the sensor.                           |
| Free quantity unit<br>configuration | Free unit<br>text                            | Not<br>applicable | Parameter is locked<br>by setting parameter<br>unit in menu 02. |   |

Remarks to the parameter settings:

- 1) Setting shall be explained by the producer or the manufacturer of the complete system or by the end user of the complete system.
- 2) Setting this parameter to Cubic meter or to Liter has the following effects:
  - The parameter "m dim" of menu 05 "Calibration parameters" is set to the appropriate conversion factor, 1 for Liter and 0,001 for Cubic meter. The parameter "m dim" is locked against changes
  - The parameter "Free quantity unit configuration" of menu 05 is locked and cannot be set.
- 3) The value is a percentage, range 0 ... 4,00%, of the maximum flow.  
 Settings shall be such that the meter starts registering when the flow is above 20% of the minimum flow rate of the measuring system.
- 4) In case empty pipe is detected, pulse output 2 will be switched off. Thus, triggering an error in the electronic counter to which the measuring device is connected.
- 5) The value may be set to the maximum flow rate of the measuring system, even if this maximum flow rate of lower than the maximum flow rate of the meter.
- 6) If the display of the converter has to be considered as the primary indication (for example the IZM meter is not connected to a flow computer), the mandatory setting is 1.  
 If the IZM meter is connected to a flow computer and the display of this flow computer can be considered as the primary indication, this parameter may be set to 0.

## 1.6 Conditional shapes

See documentation number 7520/8-01 for the construction (design) of the type plate.

## 2 Seals

- The inscriptions are fixed to the measuring device and secured against removal, either via self-destructive sticker or via a seal;
- The calibration switch is sealed in the secured position;
- The cables between sensor and converter are sealed against removal on both sides. This sealing is mandatory from 1 July 2018, before this date this sealing can be applied.

See documentation number 7520/5-01 for an example of the sealing.

## 3 Conditions for conformity assessment

- Other parties may use this Evaluation Certificate only with the written permission of the producer.
- Before taken into use the measurement sensor shall be calibrated on the product it is going to measure or on a product with similar properties (conductivity) at operating temperature and pressure (if possible).
- The calibration can be performed on site or at a test laboratory. In the latter case, the relevant parameter settings have to be registered and checked at the initial verification on site.
- In case the measuring device is used bi-directional, the measurement accuracy shall be determined in both directions.

## 4 Reports

An overview of the performed tests is given in Evaluation Report ER7520 revision 9 issued together with this Evaluation Certificate.